



NOTE.  
The shape and appearance of assembly differ a little with nominal size compared to this drawing.

No.	DESCRIPTION	QTY.	MATERIAL	REMARKS
1a	RING	2	STEEL400 (Unichrome Coated)	PP,PVDF Body Used for Size 250mm-350mm
158	GASKET (L)	1	EPDM	
157	SCREW (F)	4	STAINLESS STEEL (SUS304)	
28	BOLT (C)	4	STAINLESS STEEL (SUS304)	
25	GEAR BOX	1	PLASTIC etc.	
8	STEM RETAINER (A)	1	PP	
7	STEM	1	<input type="checkbox"/> STAINLESS STEEL (SUS403) <input type="checkbox"/> STAINLESS STEEL (SUS316)	
185	O-RING (I)	4	<input type="checkbox"/> EPDM <input type="checkbox"/> FKM <input type="checkbox"/> Others	
6	O-RING (C)	1	<input type="checkbox"/> Others	
3	SEAT	1	( )	
184	SEAT BUSH (B)	1	BODY / DISC SEAT BUSH	
183	SEAT BUSH (A)	1		
2	DISC	1	<input type="checkbox"/> PVC / PP <input type="checkbox"/> PP / PP <input type="checkbox"/> PVDF / PVDF	
1	BODY	1		

DIMENSIONS TABLE

Unit : mm

Nominal Size	d	JIS 5K			JIS 10K			D	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	L	H	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	I	A <sub>1</sub>	A <sub>2</sub>	Number of Handle Wheel Rotation	GEAR BOX TYPE
		c	n	h	c	n	h														
40mm 1½"	45	95	4	15	105	4	19	150	71	122	160	39	130	75	95	92	210	167	64	9.5	TYPE1
50	56	105	4	15	120	4	19	165	81	122	160	42	140	83	105	92	220	167	64		
65	69	130	4	15	140	4	19	185	95	122	160	46	150	93	115	92	230	167	64		
80	77	145	4	19	150	8	19	211	105	122	160	46	165	106	130	92	245	167	64		
100	102	165	8	19	175	8	19	238	134	122	160	56	180	119	145	92	260	167	64		
125	129	200	8	19	210	8	23	255	169	122	160	66	195	128	160	92	275	167	64		
150	150	230	8	19	240	8	23	285	190	122	160	71	210	143	175	92	290	167	64		
200	195	280	8	23	290	12	23	350	242	122	160	87	241	175	206	92	321	167	64		
250	250	345	12	23	355	12	25	421	302	122	160	112	276	211	241	92	356	167	64		
300	303	390	12	23	400	16	25	488	360	188	300	129	340	244	298	108	490	272	99		
350	351	435	12	25	445	16	25	539	393	188	300	129	367	270	325	108	517	272	99		

ITEM	BUTTERFLY VALVE (TYPE57) ASS'Y GEAR TYPE : <input type="checkbox"/> JIS 5K, <input type="checkbox"/> JIS 10K 40mm (1½") ~ 350mm (14")		
DRAWN	M.Yamamoto	DATE	SCALE
CHECKED	H.Kawano	JUN.29.2011	
APPROVED	Y.Ozaki	DRAWING No. 57-M1004JE	
SPECIAL ORDER No.	ASAHI YUKIZAI CORPORATION		