



Note

- Operating pressure 0.4MPa G
(Nominal size 600mm : 0.5MPa G)
Valve open : Part (a) Exhaust, Part (b) Supply
Valve shut : Part (a) Supply, Part (b) Exhaust
- The shape and appearance of assembly differ a little with nominal size compared to this drawing.

157	SCREW (F)	4	STAINLESS STEEL (SUS304)	
1a	RING	2	CHROMIZED STEEL (SS400) with Epoxy Powder Coat.	
42	BOLT (F)	1	STAINLESS STEEL (SUS304)	Used for size 450mm
41	WASHER (B)	1	STAINLESS STEEL (SUS304)	Used for size 450mm
40	KEY (B)	1	CORBON STEEL (S45C)	Used for size 450mm
39	BOLT (K)	4	STAINLESS STEEL (SUS304)	
38	BOLT (E)	4	STAINLESS STEEL (SUS304)	
36	STEM BUSH	1	STAINLESS STEEL (SUS403)	Used for size 450mm
35	ACTUATOR	1	CAST IRON (FC200) etc.	Acryl coat.
30	STAND	1	CAST ALUMINIUM ALLOY (AC4C)	Epoxy coat.
8	STEM HOLDER (A)	1	PP	
7b	SNAPRING	1	STAINLESS STEEL (SUS304)	
7a	KEY (A)	1	CORBON STEEL (S45C)	
7	STEM	1	STAINLESS STEEL (SUS403)	
6	O-RING (C)	1	□ EPDM □ FKM □ Others	
5	O-RING (B)	2		
4	O-RING (A)	2		
3	SEAT	1		
2	DISC	1	BODY/DISC □ PP/PP	
1	BODY	1	□ PVDF/PVDF	
No.	DESCRIPTION	QTY.	MATERIAL	REMARKS

DIMENSIONS TABLE

UNIT : mm

NOMINAL SIZE	d	JIS 10K						L	D		D1	D2	H	H1	H2	H3	A	A1	A2	A3	P	Actuator Type	
		C	n	h	n1	M	PP		PVDF														
450mm 18"	452	565	16	27	4	M24	179	633	630	525	340	825	315	370	455	450	537	88	214	88	214	3/8	TW-250D
500	20	502	620	16	27	4	M24	190	683	680	575	340	855	350	400	455	450	537	88	214	3/8		
600	24	603	730	20	33	4	M30	209	793	790	686	340	920	424	465	455	450	537	88	214	3/8		

ITEM BUTTERFLY VALVE (TYPE75) PNEUMATIC MODEL TW TYPE ASS'Y
DOUBLE ACTING
JIS 10K
450mm (18") ~ 600mm (24")

DRAWN	M.Iwakiri	DATE	SCALE
CHECKED	H.Kawano	JUN.19.2019	
APPROVED	K.Koushou	DRAWING No. BF-AA012JE	
SPECIAL ORDER No.	ASAHI YUKIZAI CORPORATION		