



DIMENSIONS TABLE

Unit : mm

NOMINAL SIZE	D (OUT DIA.)			t (WALL THICK)		d (Approximate Inner diameter)	L (The Total Length)	WEIGHT (kg/m)
	STADARD DIMENSION	FOR MAX. AND MIN.	FOR AVERGE	MIN.	TOLERANCE			
13 ^{mm}	18.0	±0.2	±0.2	2.2	+0.6	13	4000 ^{±10}	0.174
16	22.0	±0.2	±0.2	2.7	+0.6	16	4000 ^{±10}	0.256
20	26.0	±0.2	±0.2	2.7	+0.6	20	4000 ^{±10}	0.310
25	32.0	±0.2	±0.2	3.1	+0.8	25	4000 ^{±10}	0.448
30	38.0	±0.3	±0.2	3.1	+0.8	31	4000 ^{±10}	0.542
40	48.0	±0.3	±0.2	3.6	+0.8	40	4000 ^{±10}	0.791
50	60.0	±0.4	±0.2	4.1	+0.8	51	4000 ^{±10}	1.122
65	76.0	±0.5	±0.3	4.1	+0.8	67	4000 ^{±10}	1.445
75	89.0	±0.5	±0.3	5.5	+0.8	77	4000 ^{±10}	2.202
100	114.0	±0.6	±0.4	6.6	+1.0	100	4000 ^{±10}	3.409
125	140.0	±0.8	±0.5	7.0	+1.0	125	4000 ^{±10}	4.464
150	165.0	±1.0	±0.5	8.9	+1.4	146	4000 ^{±10}	6.701
200	216.0	±1.3	±0.7	10.3	+1.4	194	4000 ^{±10}	10.129
250	267.0	±1.6	±0.9	12.7	+1.8	240	4000 ^{±10}	15.481
300	318.0	±1.9	±1.0	15.1	+2.2	286	4000 ^{±10}	21.962

No.	DESCRIPTION	QTY.	PVC MATERIAL	HP Grade
	HIGH PURITY PVC PIPE (VP) 13 ^{mm} ~ 300 ^{mm}			
DRAWN	M.Oosako	DATE	SCALE	
CHECKED	H.Kawano	MAR.04.2011	DRAWING No.	
APPROVED	Y.Ozaki	PT-60005JE	△	
SPECIAL ORDER No.	ASAHI YUKIZAI CORPORATION			